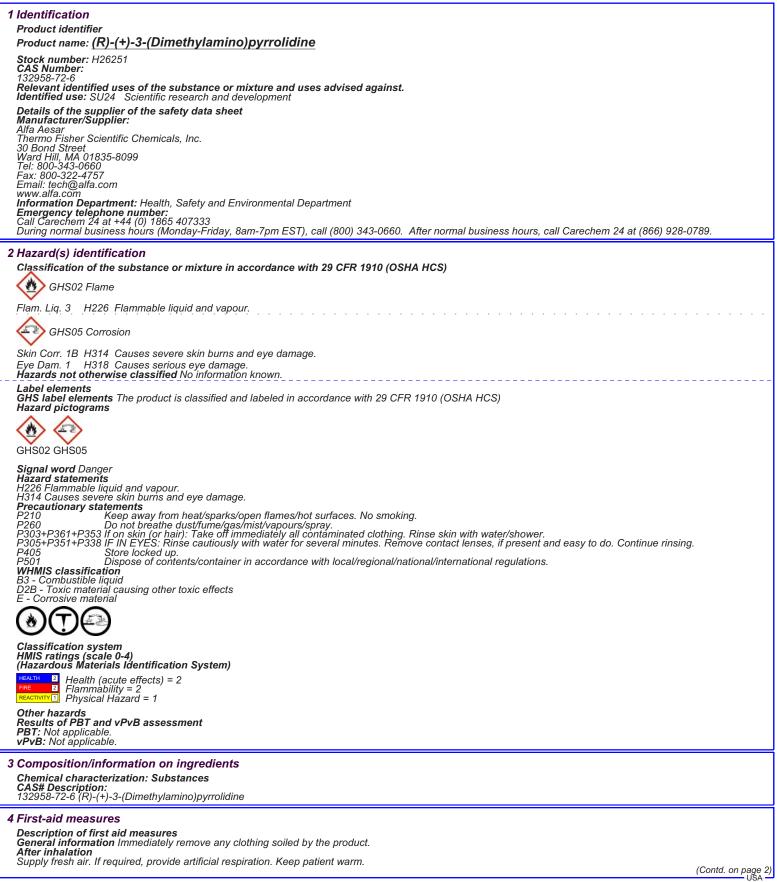


### Safety Data Sheet per OSHA HazCom 2012



	weu 0/1 09/12/2000
Product name: (R)-(+)-3-(Dimethylamino)pyrrolidine	
Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor Most important symptoms and effects, both acute and delayed Causes severe skin burns. Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available.	(Contd. of page 1,
5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.	
6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Keep away from ignition sources. Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation. Prevention of secondary hazards: Keep away from ignition sources. Reference to other sections See Section 7 for information on personal protection equipment. See Section 13 for disposal information.	
7 Handling and storage Handling Precautions for safe handling Handle under dry protective gas. Keep container lightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: Protect against electrostatic charges. Fumes can combine with air to form an explosive mixture. Keep ignition sources away. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Store away from air. Further information about storage conditions: Store under dry inert gas. This product is air sensitive. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Store ause(s) No further relevant information available.	
8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all solied and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of hands: Impervious gloves Check protective gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Penetration time of glove material (in minutes) Not determined Eye protection: Typic working endeds	

Eye protection: Tightly sealed goggles

(Contd. on page 3)

## Product name: (R)-(+)-3-(Dimethylamino)pyrrolidine

(Contd. of page 2)

Full face protection

Full face protection <b>Body protection:</b> Protective work clothin	ng.	
9 Physical and chemical properties		
Information on basic physical and che		
General Information Appearance:	Linuid	
Form: Color:	Liquid Yellow	
Odor: Odor threshold:	Not determined Not determined.	
pH-value:	Not determined.	
Change in condition Melting point/Melting range:	Not determined	
Boiling point/Boiling range: Sublimation temperature / start:	Not determined Not determined	
Flash point:	51 °C (124 °F)	
Flammability (solid, gaseous) Ignition temperature:	Not applicablé. Not determined	
Decomposition temperature: Auto igniting:	Not determined Not determined.	
Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures is possible.	
Explosion limits: Lower:	Not determined	
Upper: Vapor pressure:	Not determined Not determined	
Density: Relative density	Not determined Not determined.	
Vapor density Evaporation rate	Not determined. Not determined.	
Solubility in / Miscibility with Water:	Not determined	
Partition coefficient (n-octanol/water): Viscosity:		
dynamic: kinematic:	Not determined. Not determined.	
Other information	No further relevant information available.	
10 Stability and reactivity Reactivity No information known. Chemical stability Stable under recomm Thermal decomposition / conditions to Possibility of hazardous reactions No Conditions to avoid No further relevant Incompatible materials: Oxidizing agents Air Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides	o be avoided: Decomposition will not occur if used and stored according to specifications. dangerous reactions known	
11 Toxicological information		
LD/LC50 values that are relevant for c Skin irritation or corrosion: Causes se Eye irritation or corrosion: Causes se Sensitization: No sensitizing effects kno Germ cell mutagenicity: No effects kno Carcinogenicity: No classification data Reproductive toxicity: No effects know Specific target organ system toxicity Specific target organ system toxicity Aspiration hazard: No effects known. Subacute to chronic toxicity: No effects	evere skin burns. rous eye damage. own. on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. n. - <b>repeated exposure:</b> No effects known. <b>- single exposure:</b> No effects known.	
12 Ecological information		
Toxicity Aquatic toxicity: No further relevant info Persistence and degradability No furth Bioaccumulative potential No further r Mobility in soil No further relevant inforn Additional ecological information: General notes: Do not allow material to be released to th Do not allow undiluted product or large of Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further releval	mation available. he environment without proper governmental permits. juantities to reach ground water, water course or sewage system.	
13 Disposal considerations		
Waste treatment methods Recommendation Consult state, local o	r national regulations to ensure proper disposal.	(O = = t = t
		(Contd. on page 4) USA

# Safety Data Sheet per OSHA HazCom 2012

# Product name: (R)-(+)-3-(Dimethylamino)pyrrolidine

(Contd. of page 3)

Recommendation: Disposal must be made according to office	cial regulations.
Transport information	
UN-Number DOT, IMDG, IATA	UN2733
UN proper shipping name	
DOT IMDG, IATA	Amines, flammable, corrosive, n.o.s. ((R)-(+)-3-(Dimethylamino)pyrrolidine) AMINES, FLAMMABLE, CORROSIVE, N.O.S. ((R)-(+)-3-(Dimethylamino) pyrrolidine)
Transport hazard class(es) DOT	
Class Label	3 Flammable liquids. 3+8
Class	3 (FC) Flammable liquids
Label IMDG, IATA	3+8
٠	
Class Label	3 Flammable liquids. 3+8
Packing group DOT, IMDG, IATA	
Environmental hazards:	Not applicable.
Special precautions for user Segregation groups	Warning: Flammable liquids Alkalis
Transport in bulk according to Annex II of MARPOL73/78	
Transport/Additional information:	
DOT Marine Pollutant (DOT):	Νο
UN "Model Regulation":	UN2733, Amines, flammable, corrosive, n.o.s. ((R)-(+)-3-(Dimethylamino)
Regulatory information Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in	pyrrolidine), 3 (8), III
• •	pyrrolidine), 3 (8), III
Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms	pyrrolidine), 3 (8), III
Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms GHS02 GHS05 Signal word Danger Hazard statements H226 Flammable liquid and vapour. H314 Causes severe skin burns and eye damage.	pyrrolidine), 3 (8), III
Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms GHS02 GHS05 Signal word Danger Hazard statements H226 Flammable liquid and vapour. H314 Causes severe skin burns and eye damage. Precautionary statements P210 Keep away from heat/sparks/open flames/ P260 Do not breathe dust/fume/gas/mist/vapour P303+P361+P353 If on skin (or hair): Take off immediately al P305+P351+P338 IF IN EYES: Rinse cautiously with water fc	pyrrolidine), 3 (8), III specific for the substance or mixture accordance with 29 CFR 1910 (OSHA HCS) /hot surfaces. No smoking. s/spray.
Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms GHS02 GHS05 Signal word Danger Hazard statements H226 Flammable liquid and vapour. H314 Causes severe skin burns and eye damage. Precautionary statements P210 Keep away from heat/sparks/open flames/ P260 Do not breathe dust/fume/gas/mist/vapour P303+P361+P353 If on skin (or hair): Take off immediately al P305+P351+P338 IF IN EYES: Rinse cautiously with water for P405 Store locked up. P501 Dispose of contents/container in accordan	pyrrolidine), 3 (8), III specific for the substance or mixture accordance with 29 CFR 1910 (OSHA HCS) "hot surfaces. No smoking. s/spray. I contaminated clothing. Rinse skin with water/shower.
Safety, health and environmental regulations/legislation s         GHS label elements The product is classified and labeled in         Hazard pictograms         Image: Construct of the product is classified and labeled in         Hazard pictograms         Image: Construct of the product is classified and labeled in         Hazard pictograms         Image: Construct of the pictogram	<i>pyrrolidine), 3 (8), III</i> <i>specific for the substance or mixture</i> accordance with 29 CFR 1910 (OSHA HCS) <i>s/spray.</i> I contaminated clothing. Rinse skin with water/shower. or several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. ce with local/regional/national/international regulations. 1 Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restrict of by or directly under the supervision of a technically qualified individual as defined by TSCA. This ulations for commercial purposes. ance is not listed.
Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms	/hot surfaces. No smoking. s/spray. I contaminated clothing. Rinse skin with water/shower. or several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. cce with local/regional/national/international regulations. or Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restrict of by or directly under the supervision of a technically qualified individual as defined by TSCA. This ulations for commercial purposes. ance is not listed. listed. listed. listed. listed. iadly gualified individuals.
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Safety, health and environmental regulations/legislation s GHS label elements The product is classified and labeled in Hazard pictograms	hot surfaces. No smoking. Specific for the substance or mixture accordance with 29 CFR 1910 (OSHA HCS) "sopray. I contaminated clothing, Rinse skin with water/shower. or several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. ce with local/regional/national/international regulations. Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restrict by or directly under the supervision of a technically qualified individual as defined by TSCA. This ulations for commercial purposes. ance is not listed. listed. ited. sally qualified individuals. <b>PREACH Regulations (EC) No. 1907/2006.</b> Substance is not listed. <b>Annex XVII of the Regulation (EC) No. 1907/2006 (REACH) for the manufacturing, placing on t</b> <b>ation for use)</b> Substance is not listed.

Date of preparation / last revision 11/24/2015 / -

(Contd. of page 4)

USA

### Product name: (R)-(+)-3-(Dimethylamino)pyrrolidine

- Abbreviations and acronyms:

   RID: Réglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

   IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

   ICAO: International Civil Aviation Organization

   ICAO: Trechnical Instructions by the "International Civil Aviation Organization" (ICAO)

   ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

   IMDG: International Air Transport Association

   IATA: International Air Transport Association

   CAO: Trensportation

   IATA: International Air Transportation

   IATA: International Air Transportation

   IATA: International Air Transport Association

   CAS: Chemical Abstracts Service (division of the American Chemical Society)

   HMIS: Hazardous Materials Identification System (USA)

   WHMIS: Workplace Hazardous Materials Information System (Canada)

   LC50: Lethal concentration, 50 percent

   UPVB: very Persistent and very Bioaccumulative

   ACGHH: American Conference of Governmental Industrial Hygienists (USA)

   OSH: Occupational Safety and Health Administration (USA)

   NTP: National Toxicology Program (USA)

   MAC: International Protection Agency (USA)