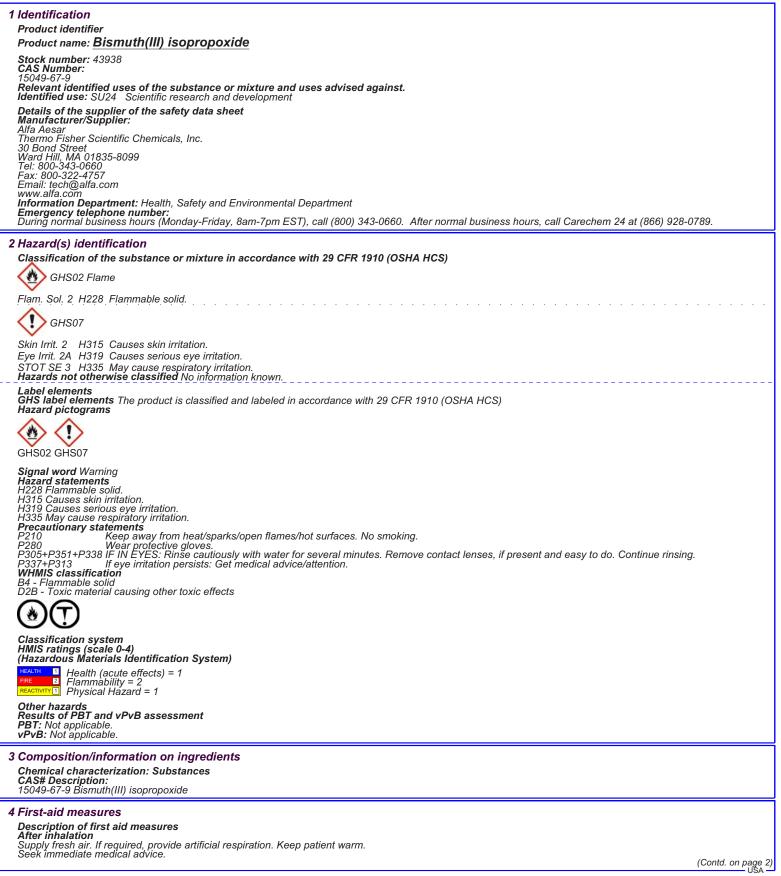


Safety Data Sheet per OSHA HazCom 2012



Product name: Bismuth(III) isopropoxide

After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor Most important symptoms and effects, both acute and delayed No further relevant information available. Indication of any immediate medical attention and special treatment needed No further relevant information available.	(Contd. of page 1)
5 Fire-fighting measures Extinguishing media Suitable extinguishing agents In case of fire, use sand, carbon dioxide or powdered extinguishing agent. Never use water. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Metal oxide fume Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.	
6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Keep away from ignition sources. Ensure adequate ventilation. Prevention of secondary hazards: Keep away from ignition sources. Reference to other sections See Section 7 for information on safe handling See Section 13 for disposal information.	
7 Handling and storage Handling Precautions for safe handling Handle under dry protective gas. Keep container lightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: Protect against electrostatic charges. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: Store in a cool location. Information about storage in one common storage facility: Store away from oxidizing agents. Store under dry inert gas. This product is moisture sensitive. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Protect from humidity and water. Specific end use(s) No further relevant information available.	
 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data Exposure controls Personal protective equipment General protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all solied and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of suitable gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Eye protection: Safety glasses Body protection: Protective work clothing. 	
9 Physical and chemical properties	
Information on basic physical and chemical properties General Information Appearance: Form: Powder Odor: Not determined	
	(Contd. on page 3)
	(Source: On page 0)

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Product name: Bismuth(III) isopropoxide						
	(Contd. of page 2,					
Odor threshold:	Not determined.					
pH-value:	Not applicable.					
Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start:	Not determined Not determined Not determined					
Flash point: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	Not applicable Highly flammable. Not determined Not determined Not determined.					
	Not determined.					
Danger of explosion: Explosion limits: Lower: Upper: Vaper:	Not determined Not determined					
Vapor pressure: Density:	Not applicable. Not determined					
Relative density Vapor density	Not determined. Not applicable.					
Evaporation rate Solubility in / Miscibility with	Not applicable.					
Water: Partition coefficient (n-octanol/water). Viscosity:	Reacts Not determined.					
dynamic: kinematic:	Not applicable. Not applicable.					
Other information	No further relevant information available.					
Reactivity No information known. Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions No dangerous reactions known Conditions to avoid No further relevant information available. Incompatible materials: Oxidizing agents Water/moisture Hazardous decomposition products: Carbon monoxide and carbon dioxide Metal oxide fume						
 11 Toxicological information Information on toxicological effects Acute toxicity: No effects known. LD/LC50 values that are relevant for classification: No data Skin irritation or corrosion: Causes serious eye irritation. Eye irritation or corrosion: Causes serious eye irritation. Sensitization: No sensitizing effects known. Germ cell mutagenicity: No effects known. Carcinogenicity: No effects known. Specific target organ system toxicity - repeated exposure: No effects known. Specific target organ system toxicity - repeated exposure: No effects known. Specific target organ system toxicity - single exposure: May cause respiratory irritation. Specific target organ system toxicity - single exposure: May cause respiratory irritation. Aspecific target organ system toxicity - single exposure: May cause respiratory irritation. Specific target organ system toxicity - single exposure: May cause respiratory irritation. Specific target organ system toxicity - single exposure: May cause loss of appetite, headache, skin rash, exodermatitis, kidney injury and jaundice. Repeated or prolonged exposure may cause a bismuth line or black spots on the gums, foul breath and salivation. Exposure to bismuth may cause injury to the mouth, esophagus and stomach. Symptoms may include loss of appetite, headache, skin rash, kidney damage and jaundice. Subacute to chronic toxicity: No effects known. Subacute to						
Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. 12 Ecological information						
Toxicity Aquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Do not allow material to be released to the environment without proper governmental permits. Do not allow material to be released to the environment without proper governmental permits. Do not allow material to the environment. Results of PBT and vPvB assessment PBT: Not applicable. VPVB: Not applicable. Other adverse effects No further relevant information available.						

13 Disposal considerations

Waste treatment methods Recommendation Consult state, local or national regulations to ensure proper disposal.

Safety Data Sheet per OSHA HazCom 2012

Product name: Bismuth(III) isopropoxide

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UN proper shipping name DOT

Transport hazard class(es)

14 Transport information

UN-Number DOT, IMDG, IATA

ĨMDG, IATA

DOT

Class

Label Class

Label ÎMDĞ. IATA

Class

Label

DOT

Packing group DOT, IMDG, IATA

EMS Number:

Segregation groups

Environmental hazards:

Special precautions for user

Transport/Additional information:

(Contd. of page 3) Recommendation: Disposal must be made according to official regulations. UN3181 Metal salts of organic compounds, flammable, n.o.s. (Bismuth(III) isopropoxide) METAL SALTS OF ORGANIC COMPOUNDS, FLAMMABLE, N.O.S. (Bismuth(III) isopropoxide) 4.1 Flammable solids, self-reactive substances and solid desensitised explosives.
4.1
4.1 (F3) Flammable solids, self-reactive substances and solid desensitised explosives 4.1 4.1 Flammable solids, self-reactive substances and solid desensitised explosives. 111 Not applicable. Warning: Flammable solids, self-reactive substances and solid desensitised explosives F-A,S-I Heavy metals and their salts (including their organometallic compounds) Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. No UN3181, Metal salts of organic compounds, flammable, n.o.s. (Bismuth(III) isopropoxide), 4.1, III

15 Regulatory information

Marine Pollutant (DOT):

UN "Model Regulation":

Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms



Signal word Warning Hazard statements H228 Flammable solid. H315 Causes skin irritation. H315 Causes skin initiation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. **Precautionary statements** P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P280 Wear protective gloves. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/attention. **National regulations**

National regulations This product is not listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restricted to research and development only. This product must be used by or directly under the supervision of a technically qualified individual as defined by TSCA. This product must not be used for commercial purposes or in formulations for commercial purposes. SARA Section 313 (specific toxic chemical listings) Substance is not listed. California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Prop 65 - Developmental toxicity, and Substance is not listed. Information about limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed. Substance is not listed. Answer Will of the PECAUSE

Substance is not listed

Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

(Contd. of page 4)

USA

Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/24/2015 / -Abbreviations and accompsis RID: Réglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA) ICAO: Thermational Civil Aviation Organization ICAO: Thermational Maritime Code for Dangerous Goods DOT: US Department of Transport Association IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transport Association IATA: International Air Transport Association IATA: Internation Alternation System (Canada) IC50: Lethal concentration, 50 percent UPV: Very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hygienists (USA) INF: National Toxicology Program of USA) INF: National Toxicology Program (USA) IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)