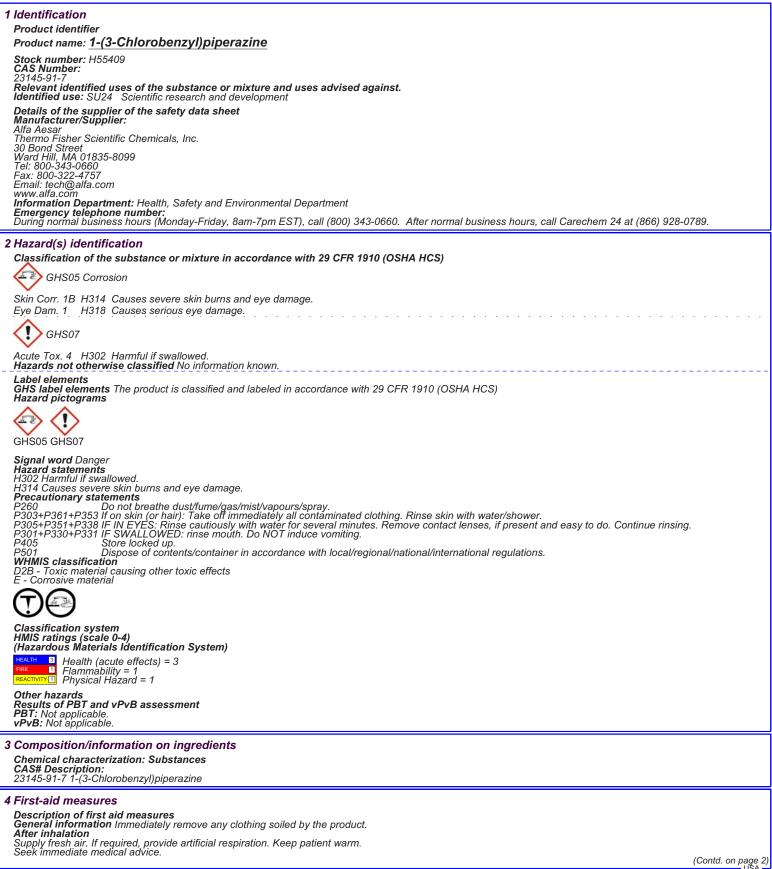


# Safety Data Sheet per OSHA HazCom 2012



## Safety Data Sheet per OSHA HazCom 2012

Product name: 1-(3-Chlorobenzyl)piperazine

# (Contd. of page 1) After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment Information for doctor Most important symptoms and effects, both acute and delayed Causes severe skin burns. Causes serious eve damage. Indication of any immediate medical attention and special treatment needed No further relevant information available. 5 Fire-fighting measures Extinguishing media Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Hydrogen chloride (HCl) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit. 6 Accidental release measures **Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow product to reach sewage system or any water course. Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information. 7 Handling and storage Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Do not store together with acids. Store away from oxidizing agents. Store away from acid chlorides. Store away from acid anhydrides. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Specific end use(S) No further relevant information available Specific end use(s) No further relevant information available 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace. Additional information: No data Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Do not inhale dust / smoke / mist. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Recommended filter device for short term use: Use a respirator with organic vapor/acid gas cartridges as a backup to engineering controls. Risk assessment should be performed to determine if air-purifying respirators are appropriate. Only use equipment tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU). Protection of hands: Exposure controls

Protection of hands:

Impervious gloves Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer.

**Eye protection:** Tightly sealed goggles Full face protection

## Product name: 1-(3-Chlorobenzyl)piperazine

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9 Physical and chemical properties			
Information on basic physical and ch General Information Appearance: Form:	nemical properties		
Color: Odor: Odor threshold:	Colorless to yellow Not determined Not determined.		
pH-value:	Not determined.		
Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start:	Not determined 120-123 °C (248-253 °F) (1.5mm) Not determined		
Flash point: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	> 110 °C (> 230 °F) Not determined. Not determined Not determined Not determined.		
Danger of explosion: Explosion limits: Lower: Upper:	Not determined. Not determined Not determined		
Vapor pressure: Density: Relative density	Not determined Not determined Not determined.		
Vapor density Evaporation rate Solubility in / Miscibility with Water:	Not determined. Not determined. Not determined		
Partition coefficient (n-octanol/water Viscosity: dynamic:	): Not determined. Not determined.		
kinematic: Other information	Not determined. No further relevant information available.		
Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions Reacts with strong oxidizing agents Conditions to avoid No further relevant information available. Incompatible materials: Acids Oxidizing agents Acid anhydrides Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides Hydrogen chloride (HCI)			
11 Toxicological information   Information on toxicological effects   Acute toxicity:   Harmful if swallowed.   Swallowing will lead to a strong corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach.   LD/LC50 values that are relevant for classification: No data   Skin irritation or corrosion: Causes severe skin burns.   Eye irritation or corrosion: Causes series eye damage.   Sensitization: No sensitizing effects known.   Germ cell mutagenicity: No effects known.   Carcinogenicity: No effects known.   Specific target organ system toxicity - repeated exposure: No effects known.   Specific target organ system toxicity - single exposure: No effects known.   Aspiration hazard: No effects known.   Aspiration hazard: No effects known.   Aspiration hazard: No effects known.			
12 Ecological information Toxicity Aquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant information available.			
13 Disposal considerations			

Waste treatment methods Recommendation Consult state, local or national regulations to ensure proper disposal.

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Safety Data Sheet per OSHA HazCom 2012	Page 4/5			
per OSHA HazCom 2012	Printing date 11/24/2015 Reviewed on 12/10/2014			
Product name: 1-(3-Chlorobenzyl)piperazine				
Uncleaned packagings: Recommendation: Disposal must be made according to official regulations.	(Contd. of page 3)			
14 Transport information				
UN-Number DOT, IMDG, IATA	UN2735			
UN proper shipping name DOT	Amines, liquid, corrosive, n.o.s. (1-(3-Chlorobenzyl)piperazine) AMINES, LIQUID, CORROSIVE, N.O.S. (1-(3-Chlorobenzyl)piperazine)			
IMDG, IATA Transport hazard class(es)	AMINES, LIQUID, CORROSIVE, N.O.S. (1-(3-Chlorobenzyl)piperazine)			
DOT				
Class	8 Corrosive substances.			
Label Class	8 8 (C7) Corrosive substances			
Label IMDG, IATA	8`´			
Class Label	8 Corrosive substances. 8			
Packing group DOT, IMDG, IATA				
Environmental hazards:	Not applicable.			
Special precautions for user EMS Number: Segregation groups	Warning: Corrosive substances F-A,S-B Alkalis			
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.				
Transport/Additional information: DOT				
Marine Pollutant (DOT): UN "Model Regulation":	No UN2735, Amines, liquid, corrosive, n.o.s. (1-(3-Chlorobenzyl)piperazine), 8, III			
15 Regulatory information Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms				
product must not be used for commercial purposes or in formulations for comm This product is not listed on the Canadian Domestic Substances List (DSL) or is SARA Section 313 (specific toxic chemical listings) Substance is not listed. California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Prop 65 - Developmental toxicity for a substance is not listed. Prop 65 - Developmental toxi	s. Remove contact lenses, if present and easy to do. Continue rinsing. onal/national/international regulations. ubstances Control Act Chemical Substance Inventory. Use of this product is restricted der the supervision of a technically qualified individual as defined by TSCA. This nercial purposes. the Canadian Non-Domestic Substances List (NDSL). viduals. tions (EC) No. 1907/2006. Substance is not listed. he Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the			

Aubstance is not listed. Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## 16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/24/2015 / -

## Product name: 1-(3-Chlorobenzyl)piperazine

Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Information System (USA) WHMIS: Workplace Hazardous Materials Information System (Canada) LC50: Lethal concentration, 50 percent US0: Lethal concentration, 50 percent VPWE very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hygienists (USA) OSHA: Occupational Safety and Health Administration (USA) NTP: National Toxicology Program (USA) IATA: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)

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USA