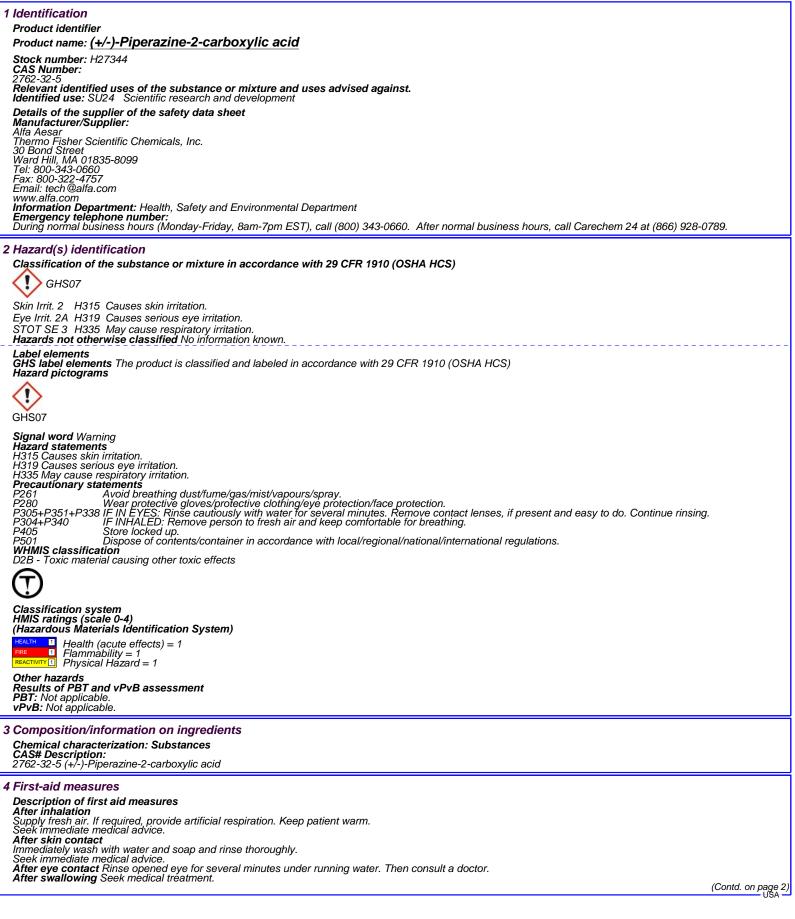


Safety Data Sheet per OSHA HazCom 2012



Product name: (+/-)-Piperazine-2-ca	rboxylic acid	
		(Contd. of page 1)
Information for doctor Most important symptoms and effect	s, both acute and delayed No further relevant information available.	
-	attention and special freatment needed No further relevant information available.	
5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbor Special hazards arising from the sub- If this product is involved in a fire, the fo Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.	n dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. stance or mixture Illowing can be released:	
6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow product to reach sewage system or any water course. Methods and material for containment and cleaning up: Ensure adequate ventilation. Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 13 for disposal information.		
7 Handling and storage Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good venilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Store in cool, dry conditions in well sealed containers. Specific end use(s) No further relevant information available.		
8 Exposure controls/personal prote	ection	
Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.		
Control parameters Components with limit values that require monitoring at the workplace: The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace. Additional information: No data		
Exposure controls Personal protective equipment		
General protective and hygienic measures		
The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately.		
Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment.		
Breathing equipment: Use suitable res	working environment. spirator when high concentrations are present.	
Protection of hands: Impervious gloves Check protective gloves prior to each us The selection of suitable gloves not only Penetration time of glove material (in Eye protection: Safety glasses Body protection: Protective work cloth		
9 Physical and chemical properties	S	
Information on basic physical and ch General Information	nemical properties	
Appearance: Form:	Powder	
Color: Odor:	White to cream Not determined	
Odor threshold:	Not determined.	
pH-value: Change in condition	Not applicable.	
Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	ca 290 °C (ca 554 °F) (dec) Not determined Not determined Not determined Not determined Not determined Not determined	
		(Contd. on page 3) USA

Product name: (+/-)-Piperazine-2-carboxylic acid

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Product name: (+/-)-Piperazine-2-carl	boxylic acid	
		(Contd. of page 2)
Explosion limits: Lower: Upper: Vapor pressure: Density: Relative density Vapor density Evaporation rate Solubility in / Miscibility with Water: Partition coefficient (n-octanol/water): Viscosity: dynamic: kinematic:	Not determined. Not determined Not applicable. Not determined Not determined. Not applicable. Not applicable. Not determined. Not determined. Not determined. Not determined. Not applicable. Not applicable. Not applicable. Not applicable. Not applicable. Not applicable. Not applicable.	
10 Stability and reactivity Reactivity No information known. Chemical stability Stable under recomm Thermal decomposition / conditions to Possibility of hazardous reactions Rea Conditions to avoid No further relevant Incompatible materials: Oxidizing agent Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides	o be avoided: Decomposition will not occur if used and stored according to specifications. acts with strong oxidizing agents information available.	
Reproductive toxicity: No effects known Specific target organ system toxicity - Specific target organ system toxicity - Aspiration hazard: No effects known. Subacute to chronic toxicity: No effects	in irritation. ious eye irritation. wm. on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. n. - repeated exposure: No effects known. - single exposure: May cause respiratory irritation.	
12 Ecological information Toxicity Aquatic toxicity: No further relevant info Persistence and degradability No further Bioaccumulative potential No further re Mobility in soil No further relevant inform Additional ecological information: General notes: Do not allow undiluted product or large qu Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevan	er relevant information available. elevant information available. mation available. ruantities to reach ground water, water course or sewage system.	
13 Disposal considerations Waste treatment methods Recommendation Consult state, local or Uncleaned packagings: Recommendation: Disposal must be ma	r national regulations to ensure proper disposal. ade according to official regulations.	
14 Transport information		
UN-Number DOT, ADN, IMDG, IATA	Not applicable	
UN proper shipping name DOT, ADN, IMDG, IATA	Not applicable	
Transport hazard class(es) DOT, ADR, ADN, IMDG, IATA Class	Not applicable	
Packing group DOT, IMDG, IATA	Not applicable	
Environmental hazards:	Not applicable.	
Special precautions for user Transport in bulk according to Annex (Not applicable. Il of MARPOL73/78 and the IBC Code Not applicable.	
Transport/Additional information:		
DOT Marine Pollutant (DOT):	No	
		(Contd. on page 4)

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roduct name: (+/-)-Piperazine-2-carboxylic acid
(Contd. of page 3
UN "Model Regulation":
5 Regulatory information
Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms
GHS07
Signal word Warning Hazard statements H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. Precautionary statements P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P280 Wear protective gloves/protective clothing/eye protection/face protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations. National regulations
This product is not listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restricted to research and development only. This product must be used by or directly under the supervision of a technically qualified individual as defined by TSCA. This product must not be used for commercial purposes or in formulations for commercial purposes. This product is not listed on the Canadian Domestic Substances List (DSL) or the Canadian Non-Domestic Substances List (NDSL). SARA Section 313 (specific toxic chemical listings) Substance is not listed. California Proposition 65
Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity Substance is not listed.
Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed.
Information about limitation of use: For use only by technically qualified individuals. Other regulations, limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed.
The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed.
Substance is not listed. Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.
6 Other information Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to answe are use and protect the backh and sofety of employees. This information is furnished without warranty, and any use of the product pet in
information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.
Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/23/2015 / - Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
DOT: US Department of Transportation CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Identification System (USA) WHMIS: Workplace Hazardous Materials Information System (Canada) LC50: Lethal concentration, 50 percent
Date of preparation / last revision 1/23/2015 / - Abbreviations and acronyms: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) DOT: US Department of Transportation CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Identification System (USA) WHMIS: Workplace Hazardous Materials Information System (Canada) LC50: Lethal concentration, 50 percent VPB: very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hygienists (USA) OSHA: Occupational Safety and Health Administration (USA) NTP: National Toxicology Program (USA)

NTP: National Toxicology Program (USA) IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)

USA