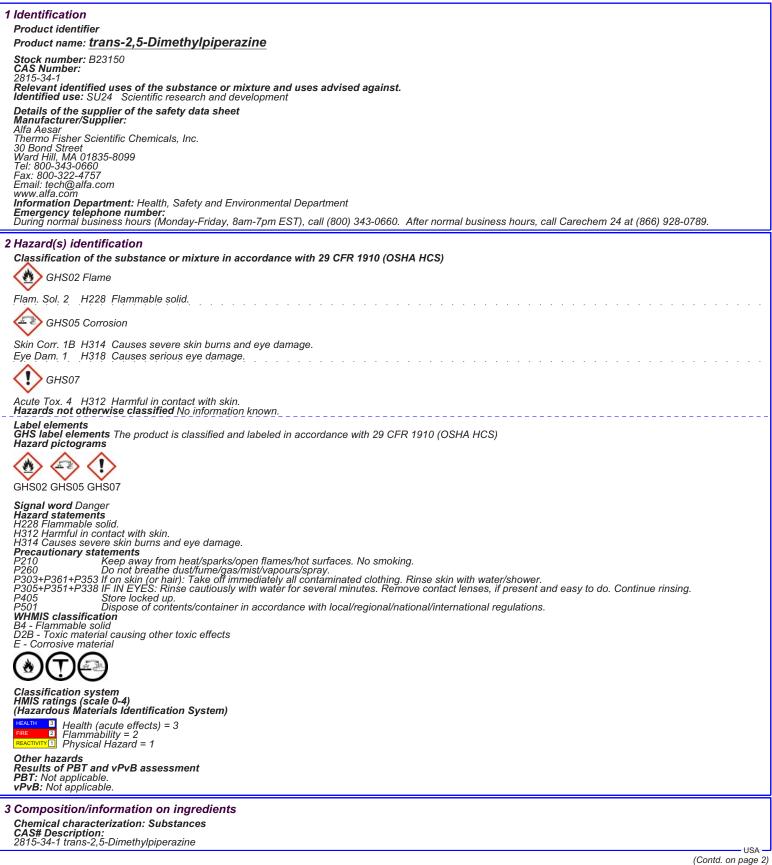


Safety Data Sheet per OSHA HazCom 2012



Product name: trans-2,5-Dimethylpiperazine

(Contd. of page 1)

	(Contd. of page 1)
4 First-aid measures	
Description of first aid measures General information Immediately remove any clothing soiled by the product.	
After inhalation	
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact	
Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice.	
After swallowing Seek medical treatment.	
Information for doctor	
Most important symptoms and effects, both acute and delayed Causes severe skin burns. Causes serious ave damage	
Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available.	
5 Fire-fighting measures	
Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released:	
Carbon monoxide and carbon dioxide	
Nitrogen oxides (NOx) Advice for firefighters Protective equipment:	
Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.	
6 Accidental release measures	i
Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.	
Ensure adequate ventilation	
Keep away from ignition sources Environmental precautions: Do not allow material to be released to the environment without proper governmental permits.	
Methods and material for containment and cleaning lip.	
Keep away from ignition sources. Use neutralizing agent. Dispose of contaminated material as waste according to section 13.	
Ensure adequate ventilation. Prevention of secondary hazards: Keep away from ignition sources. Reference to other sections	I
See Section / for information on safe handling	
See Section 8 for information on personal protection equipment. See Section 13 for disposal information.	
7 Handling and storage	
Handling Precautions for safe handling	
Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace.	
Ensure good ventilation at the workplace. Information about protection against explosions and fires:	
Keep ignition sources away. Protect against electrostatic charges.	
Conditions for safe storage, including any incompatibilities	
Storage Requirements to be met by storerooms and receptacles: Store in a cool location.	
Information about storage in one common storage facility: Do not store together with acids. Store owner aviding accords	
Store away from oxidizing agents. Further information about storage conditions:	
Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Specific end use(s) No further relevant information available.	
8 Exposure controls/personal protection Additional information about design of technical systems:	
Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.	
Control parameters Components with limit values that require monitoring at the workplace:	
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace. Additional information: No data	
Exposure controls Personal protective equipment	
General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed.	
Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work.	
Wash hands before breaks and at the end of work. Avoid contact with the eves and skin.	
Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Recommended filter device for short term use:	
Recommended filter device for short term use:	etermine if air-
Use a respirator with type P100 (USA) or P3 (EN 143) cartridges as a backup to engineering controls. Risk assessment should be performed to de	
Use a respirator with type P100 (USA) or P3 (EN 143) cartridges as a backup to engineering controls. Risk assessment should be performed to de purifying respirators are appropriate. Only use equipment tested and approved under appropriate government standards. Protection of hands:	
Use a respirator with type P100 (USA) or P3 (EN 143) cartridges as a backup to engineering controls. Risk assessment should be performed to de purifying respirators are appropriate. Only use equipment tested and approved under appropriate government standards.	(Contd. on page 3)

Safety Data Sheet per OSHA HazCom 2012

Product name: trans-2,5-Dimethylpiperazine

(Contd. of page 2) The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. **Material of gloves** Nitrile rubber, NBR **Penetration_time of glove material (in minutes)** Not determined **Eye protection:** Tightly sealed goggles Full face protection_ Body protection: Protective work clothing.

9 Physical and chemical properties

9 Physical and chemical properties		
Information on basic physical and che General Information Appearance: Form: Color: Odor: Odor: Odor threshold:	emical properties Crystalline powder White to pale yellow Not determined Not determined.	
pH-value:	Not applicable.	
Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start:	115-119 °C (239-246 °F) 162-165 °C (324-329 °F) Not determined	
Flash point: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	58 °C (136 °F) Highly flammable. Not determined Not determined Not determined.	
Danger of explosion: Explosion limits: Lower: Upper: Density: Relative density Vapor density Evaporation rate Solubility in / Miscibility with Water: Partition coefficient (n-octanol/water): Viscosity: dynamic: kinematic: Other information	Not determined. Not determined Not determined Not applicable. Not determined. Not applicable. Not applicable. Soluble Not applicable. Not applicable. Not applicable. Not applicable. Not applicable. Not applicable. Not applicable. Not thre relevant information available.	

10 Stability and reactivity

Reactivity No information known. Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions Reacts with strong oxidizing agents Conditions to avoid No further relevant information available. Incompatible materials: Acids Oxidizing agents Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides 11 Toxicological information Information on toxicological effects Information on toxicological effects Acute toxicity: Harmful in contact with skin. Danger through skin absorption. Swallowing will lead to a strong corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach. LD/LC50 values that are relevant for classification: No data Skin irritation or corrosion: Causes severe skin burns. Eye irritation or corrosion: Causes serious eye damage. Sensitization: No sensitizing effects known. Germ cell mutagenicity: No effects known. Carcinogenicity: No classification data on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. Reproductive toxicity: No effects known. Active to the formage of the second s

12 Ecological information

Toxicity

Toxicity Aquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available. Additional ecological information: General notes: Do not allow material to be released to the environment without proper governmental permits. Do not allow undiluted product or large quantities to reach ground water, water course or sewage system. Avoid transfer into the environment.

(Contd. on page 4) USA

	Neviewed 011 00/10/2014
Product name: trans-2,5-Dimethylpiperazine	
Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant information ava	(Contd. of page 3) ailable.
13 Disposal considerations Waste treatment methods Recommendation Consult state, local or national regulati Uncleaned packagings: Recommendation: Disposal must be made according to o Recommended cleansing agent: Water, if necessary with	official regulations.
14 Transport information	
UN-Number DOT, IMDG, IATA	UN2925
UN proper shipping name DOT IMDG, IATA	Flammable solids, corrosive, organic, n.o.s. (trans-2,5-Dimethylpiperazine) FLAMMABLE SOLID, CORROSIVE, ORGANIC, N.O.S. (trans-2,5- Dimethylpiperazine)
Transport hazard class(es) DOT I I I I I I I I I I I I I I I I I I I	Dimethylpiperazine)
Class Label Class Label IMDG, IATA	 4.1 Flammable solids, self-reactive substances and solid desensitised explosives. 4.1+8 4.1 (FC1) Flammable solids, self-reactive substances and solid desensitised explosives 4.1+8
Class	4.1 Flammable solids, self-reactive substances and solid desensitised explosives.
Label Packing group DOT, IMDG, IATA	4.1+8
	III Not applicable
Environmental hazards: Special precautions for user	Not applicable. Warning: Flammable solids, self-reactive substances and solid desensitised
EMS Number:	explosives F-A.S-G
Transport in bulk according to Annex II of MARPOL73	
Transport/Additional information:	
DOT Marine Pollutant (DOT):	No
UN "Model Regulation":	UN2925, Flammable solids, corrosive, organic, n.o.s. (trans-2,5- Dimethylpiperazine), 4.1 (8), III
15 Regulatory information Safety, health and environmental regulations/legislatic GHS label elements The product is classified and labeled Hazard pictograms GHS02 GHS05 GHS07 Signal word Danger Hazard statements H228 Flammable solid.	on specific for the substance or mixture I in accordance with 29 CFR 1910 (OSHA HCS)
H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. Precautionary statements P20 Keep away from heat/sparks/open flam P260 Do not breathe dust/fume/gas/mist/vap P303+P361+P353 If on skin (or hair): Take off immediately P305+P351+P338 IF IN EYES: Rinse cautiously with wate P405 Store locked up. P501 Dispose of contents/container in accord National regulations This product is not listed in the U.S. Environmental Protect to research and development only. This product must be used for commercial purposes or in fo This product is not listed on the Canadian Domestic Subst SARA Section 313 (specific toxic chemical listings) Su California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed Prop 65 - Developmental toxicity. female Substance is not listed	ours/spray. y all contaminated clothing. Rinse skin with water/shower. er for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. dance with local/regional/national/international regulations. tion Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restricted used by or directly under the supervision of a technically qualified individual as defined by TSCA. This prmulations for commercial purposes. tances List (DSL) or the Canadian Non-Domestic Substances List (NDSL). ubstance is not listed. a is not listed. h. not listed.
Prop 65 - Developmental toxicity, male Substance is no Information about limitation of use: For use only by tecl	hnically qualified individuals.

(Contd. on page 5) USA

Product name: trans-2,5-Dimethylpiperazine

(Contd. of page 4)

- Other regulations, limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed. Substance is not listed. Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. Conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the use Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/23/2015 / -Abbreviations and accorps: ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDE: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDE: International Air Transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDE: International Air Transport Association CAS: Chemical Abstracts Service (division of the American Chemical Society) HMIS: Hazardous Materials Identification System (USA) WHMIS: Workplace Hazardous Materials Information System (Canada) LC50: Lethal concentration, 50 percent LD50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent VPWE very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hygienists (USA) MIP: National Toxicology Program (USA) IATA: Occupational Safety and Health Administration (USA) MIP: Marcianal Toxicology Program (USA) IATA: International Agercy for Research on Cancer EPA: Environmental Protection Agency (USA)

USA