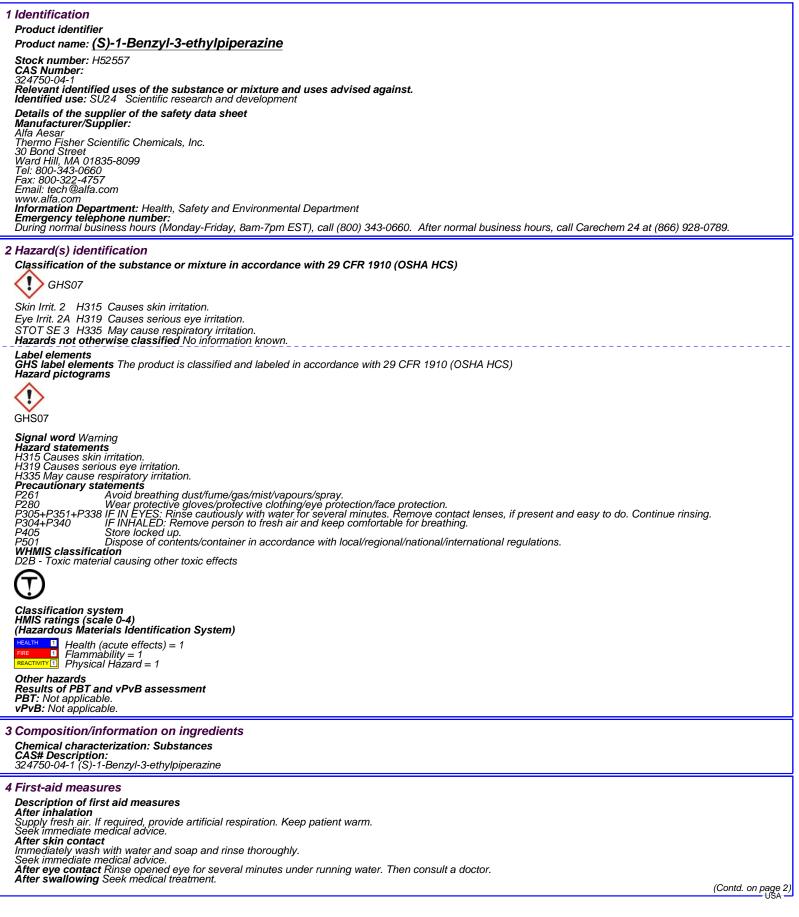


Safety Data Sheet per OSHA HazCom 2012



Product name: (S)-1-Benzyl-3-ethylpiperazine (Contd. of page 1) Information for doctor Most important symptoms and effects, both acute and delayed No further relevant information available. Indication of any immediate medical attention and special treatment needed No further relevant information available. 5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Possibly Hydrogen cyanide (HCN) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit. 6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Ensure adequate ventilation. Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information. 7 Handling and storage Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Specific end use(s) No further relevant information available. 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of hands: Impervious gloves The selection of suitable gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Penetration time of glove material (in minutes) Not determined Eye protection: Safety glasses Body protection: Protective work clothing. 9 Physical and chemical properties Information on basic physical and chemical properties General Information Appearance: Form: Solid Color: White Odor: Not determined Odor threshold: Not determined Not applicable. pH-value: Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Not determined Not determined Not determined Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Not determined Not determined Not determined Auto igniting: Not determined (Contd. on page 3)

Product name: (S)-1-BenzyI-3-ethylpiperazine

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Product name: (S)-1-Benzyl-3-ethylp	iperazine	
		(Contd. of page 2)
Danger of explosion: Explosion limits: Lower: Upper: Vapor pressure: Density: Relative density	Product does not present an explosion hazard. Not determined Not applicable. Not determined Not determined Not determined.	
Vapor density Evaporation rate Solubility in / Miscibility with Water: Partition coefficient (n-octanol/water):	Not applicable. Not applicable. Not determined	
Viscosity: dynamic: kinematic: Other information	Not applicable. Not applicable. No further relevant information available.	
10 Stability and reactivity Reactivity No information known. Chemical stability Stable under recomm Thermal decomposition / conditions to Possibility of hazardous reactions No Conditions to avoid No further relevant Incompatible materials: Oxidizing agen Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides Possibly Hydrogen cyanide (HCN)	t information available.	
Reproductive toxicity: No effects known Specific target organ system toxicity - Specific target organ system toxicity - Aspiration hazard: No effects known. Subacute to chronic toxicity: No effect	in irritation. ious eye irritation. own. on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. n. - repeated exposure: No effects known. - single exposure: May cause respiratory irritation.	
12 Ecological information Toxicity Aquatic toxicity: No further relevant info Persistence and degradability No furth Bioaccumulative potential No further re Mobility in soil No further relevant inforr Additional ecological information: General notes: Do not allow material to be released to th Do not allow undiluted product or large q Avoid transfer into the environment. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant	er relevant information available. elevant information available. mation available. he environment without proper governmental permits. juantities to reach ground water, water course or sewage system. t	
13 Disposal considerations Waste treatment methods Recommendation Consult state, local of Uncleaned packagings: Recommendation: Disposal must be ma	or national regulations to ensure proper disposal. ade according to official regulations.	
14 Transport information Not a hazardous material for transportation	on.	
UN-Number DOT, IMDG, IATA	None	
UN proper shipping name DOT, IMDG, IATA	None	
Transport hazard class(es) DOT, ADR, IMDG, IATA Class	None	
Packing group DOT, IMDG, IATA	None	
Environmental hazards:	Not applicable.	
Special precautions for user	Not applicable.	
Transport in bulk according to Annex Transport/Additional information:	II of MARPOL73/78 and the IBC Code Not applicable. Not dangerous according to the above specifications.	
· · ·		(Contd. on page 4)

	(Contd. of page
DOT Marine Pollutant (DOT):	No
Regulatory information Safety, health and environmental regulation GHS label elements The product is classified Hazard pictograms	as/legislation specific for the substance or mixture and labeled in accordance with 29 CFR 1910 (OSHA HCS)
GHS07	
Signal word Warning Hazard statements H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. Precautionary statements P261 Avoid breathing dust/fume/ P280 Wear protective gloves/prot P304+P340 IF IN EYES: Rinse cautious P304+P340 IF IN EYES: Rinse cautious	gas/mist/vapours/spray. lective clothing/eye protection/face protection. sly with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. on to fresh air and keep comfortable for breathing.
P405 Store locked up. P501 Dispose of contents/contain National regulations This product is not listed in the U.S. Environme to research and development only. This produc	her in accordance with local/regional/national/international regulations. The read and the second sec The second se Second second second Second second second Second second second Second second second Second second second Second second second Second second second Second second
California Proposition 65 Prop 65 - Chemicals known to cause cancel Prop 65 - Developmental toxicity Substance Prop 65 - Developmental toxicity, female Sub Prop 65 - Developmental toxicity, male Subs Information about limitation of use: For use Other regulations, limitations and prohibitiv Substance of Very High Concern (SVHC) ac The conditions of restrictions according to market and use must be observed.	r Substance is not listed. is not listed. Ibstance is not listed. stance is not listed. only by technically qualified individuals.
Substance is not listed.	iring Authorisation for use) Substance is not listed. afety Assessment has not been carried out.
information to ensure proper use and protect the	a supplement to other information gathered by them, and should make independent judgement of suitability of this he health and safety of employees. This information is furnished without warranty, and any use of the product not eet, or in combination with any other product or process, is the responsibility of the user.
Department issuing SDS: Global Marketing D Date of preparation / last revision 11/24/201 Abbreviations and acronyms: RID: Reglement international concernant le transport des man IATA-DGR: Dangerous Goods Regulations by the "Internation ICAO: International Civil Aviation Organization ICAO: The reactional Instructions by the "International ICAO: The renational Civil Aviation Organization ICAO: The renational Civil Aviation Organization ICAO: The renational Instructions by the "International Civil Avia IMDG: International Maritime Code for Dangerous Goods	
INDT: US Department of Transportation IATA: International Air Transport Association CAS: Chemical Abstracts Service (division of the American CH HMIS: Hazardous Materials (dentification System (USA) WHMIS: Workplace Hazardous Materials Information System LOS0: Lethal concentration, 50 percent LDS0: Lethal dose, 50 percent VPUB: very Persistent and very Bioaccumulative VPUB: very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hyg OSHA: Occupational Safety and Health Administration (USA) NTP: National Toxicology Program (USA) IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)	iemical Society) (Canada)
ACGITH, Antiencan Conference of Governmental industrial Hyg OSHA: Occupational Safety and Health Administration (USA) NTP: National Toxicology Program (USA) IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)	ienists (USA)