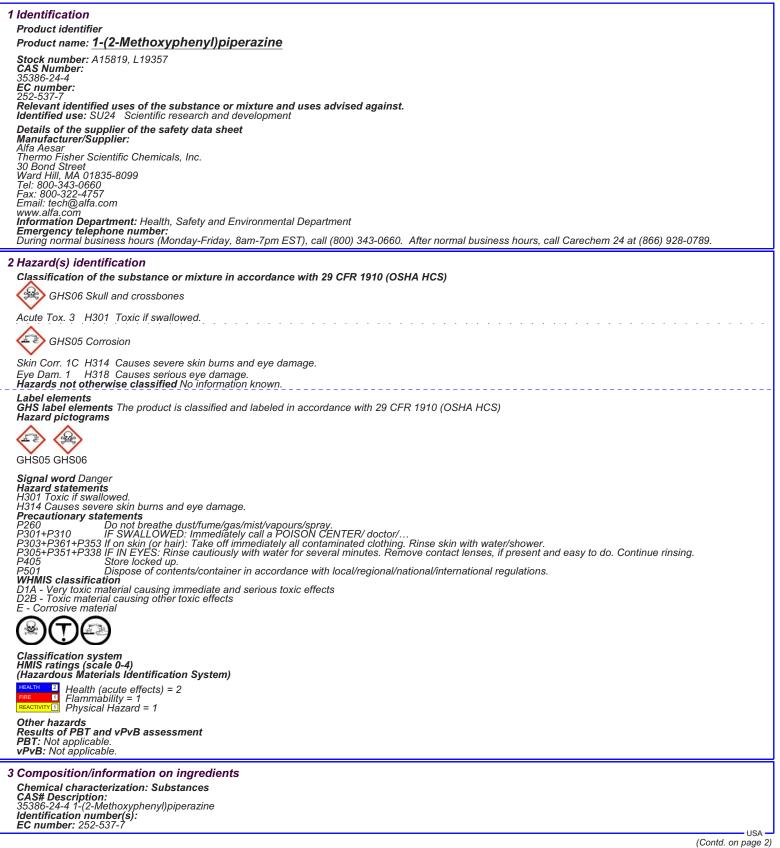


### Safety Data Sheet per OSHA HazCom 2012



# Product name: 1-(2-Methoxyphenyl)piperazine

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4 First-aid measures	
Description of first aid measures General information	
Immediately remove any clothing soiled by the product. In case of irregular breathing or respiratory arrest provide artificial respiration.	
<b>After inhalation</b> Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice.	
After skin contact	
Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After our contact Piese opened eve for several minutes under running water. Then consult a doctor	
After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Do not induce vomiting; immediately call for medical help. Information for doctor	
Information for doctor Most important symptoms and effects, both acute and delayed Causes severe skin burns.	
Causes severe skin burns. Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available.	
5 Fire-fighting measures Extinguishing media	
Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.	
Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide	
Nitrogen oxides (NOx) Hydrogen cyanide (HCN) Advice for firefighters	
Protective equipment:	
Wear self-contained respirator. Wear fully protective impervious suit.	
6 Accidental release measures	
<b>Personal precautions, protective equipment and emergency procedures</b> Wear protective equipment. Keep unprotected persons away.	
Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up:	
Methods and material for containment and cleaning up: It is notificiting agent	
Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation.	
Provention of secondary hazards: No special measures required. Reference to other sections	
See Section 7 for information on safe handling	
See Section 8 for information on personal protection equipment. See Section 13 for disposal information.	
7 Handling and storage	
Handling Precautions for safe handling Handle under day protective gas	
Handle under dry protective gas. Keep container tightly sealed. Store in cool, dry place in tightly closed containers.	
Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known.	
Conditions for safe storage, including any incompatibilities	
Storage Requirements to be met by storerooms and receptacles: No special requirements.	
Information about storage in one common storage facility: Store away from oxidizing agents.	
Store away from air. <b>Further information about storage conditions:</b> Store under dry inert gas.	
This product is air sensitive.	
Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. <b>Specific end use(s)</b> No further relevant information available.	
8 Exposure controls/personal protection Additional information about design of technical systems:	
Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.	
Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data	
Exposure controls Personal protective equipment	
Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed.	
The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present.	
Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.	
Maintain an ergonomically appropriate working environment. <b>Breathing equipment:</b> Use suitable respirator when high concentrations are present.	
Impervious gloves	
Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer.	
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Eye protection:
Eye protection: Tightly sealed goggles
Full face protection
<b>Body protection:</b> Protective work clothing.

Body protection: Protective work clothin	<i>1g.</i>		
9 Physical and chemical properties			
Information on basic physical and che General Information Appearance: Form:	emical properties Low melting solid		
Color: Odor:	Off-white Not determined		
Odor threshold:	Not determined.		
pH-value:	Not applicable.		
Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start:	35-39 °C (95-102 °F) 130-133 °C (266-271 °F) (0.1mm Hg) Not determined		
Flash point: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting:	> 110 °C (> 230 °F) Not determined. Not determined Not determined Not determined.		
Danger of explosion: Explosion limits: Lower: Upper: Vapor pressure: Density at 20 °C (68 °F): Relative density Vapor density Evaporation rate Solubility in / Miscibility with Water: Partition coefficient (n-octanol/water): Viscosity: dynamic: kinematic:	Not applicable. Not applicable.		
Other information	No further relevant information available.		
10 Stability and reactivity Reactivity No information known. Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions No dangerous reactions known Conditions to avoid No further relevant information available. Incompatible materials: Oxidizing agents Air Carbon dioxide Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides Hydrogen cyanide			
11 Toxicological information         Information on toxicological effects         Acute toxicity:         Toxic if swallowed.         Swallowing will lead to a strong corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach.         LD/L C50 values that are relevant for classification: No data         Skin irritation or corrosion: Causes severe skin burns.         Eye irritation or corrosion: Causes series eye damage.         Sensitization: No sensitizing effects known.         Germ cell mutagenicity: No effects known.         Carcinogenicity: No effects known.         Specific target organ system toxicity - repeated exposure: No effects known.         Specific target organ system toxicity - single exposure: No effects known.         Aspiration hazard: No effects known.         Subscript carget organ system toxicity - single exposure: No effects known.         Aspiration hazard: No effects known.         Aspiration hazard: No effects known.         Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.			
12 Ecological information Toxicity Aquatic toxicity: No further relevant infor Persistence and degradability No furth Bioaccumulative potential No further re Mobility in soil No further relevant inforn Additional ecological information: General notes: Do not allow material to be released to th Do not allow undiluted product or large q Avoid transfer into the environment. Results of PBT and vPvB assessment	ier relevant information available. elevant information available. mation available. he environment without proper governmental permits. juantities to reach ground water, water course or sewage system.		

**PBT:** Not applicable. **vPvB:** Not applicable.

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Product name: 1-(2-Methoxyphenyl)piperazine	
Other adverse effects No further relevant information available.	(Contd. of page 3
3 Disposal considerations	
Waste treatment methods Recommendation Consult state, local or national regulations to ensure prop Uncleaned packagings: Recommendation: Disposal must be made according to official regulations.	-
14 Transport information	
UN-Number DOT. IMDG. IATA	UN2923
UN proper shipping name DOT IMDG, IATA	Corrosive solids, toxic, n.o.s. (1-(2-Methoxyphenyl)piperazine) CORROSIVE SOLID, TOXIC, N.O.S. (1-(2-Methoxyphenyl)piperazine)
Transport hazard class(es)	
Class Label	8 Corrosive substances. 8+6.1
Class Label	8 (CT2) Corrosive substances 8+6.1
IMDG, IATA	
Class	8 Corrosive substances.
Label Packing group	8+6.1
Packing group DOT, IMDG, IATA	III
Environmental hazards:	Not applicable.
Special precautions for user EMS Number:	Warning: Corrosive substances F-A,S-B
Transport in bulk according to Annex II of MARPOL73/78 and the IBC C	ode Not applicable.
Transport/Additional information: DOT	
Marine Pollutant (DOT):	No
UN "Model Regulation":	UN2923, Corrosive solids, toxic, n.o.s. (1-(2-Methoxyphenyl)piperazine), 8 (6.1), III
15 Regulatory information         Safety, health and environmental regulations/legislation specific for the GHS label elements. The product is classified and labeled in accordance with Hazard pictograms         Image: Signal word Danger         Hazard statements         H301 Foxic for swallowed.         H314 Causes severe skin burns and eye damage.         Precautionary statements         P260       Do not breathe dust/fume/gas/mist/vapours/spray.         P301+P310       IF SWALLOWED: Immediately call a POISON CENTER/         P303+P361+P353 If on skin (or hair): Take off immediately all contaminated pages/mist-pages for beveral minuted pages.         P405       Store locked up.         P501       Dispose of contents/container in accordance with local/re         National regulations       This product is not listed in the U.S. Environmental Protection Agency Toxic	doctor/ clothing. Rinse skin with water/shower. tes. Remove contact lenses, if present and easy to do. Continue rinsing. gional/national/international regulations. Substances Control Act Chemical Substance Inventory. Use of this product is restricte under the supervision of a technically qualified individual as defined by TSCA. This
to research and development only. This product must be used by or directly product must not be used for commercial purposes or in formulations for con	nmercial purposes.
to research and development only. This product must be used by or directly product must not be used for commercial purposes or in formulations for con SARA Section 313 (specific toxic chemical listings) Substance is not liste California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity Substance is not listed. Prop 65 - Developmental toxicity, female Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Prop 65 - Developmental toxicity, use only by technically qualified in	nmercial purposes. ed. ndividuals. Ilations (EC) No. 1907/2006. Substance is not listed. f the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the

## Product name: 1-(2-Methoxyphenyl)piperazine

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#### 16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. Conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Department issuing SDS: Global Marketing Department
Date of preparation / last revision 11/24/2015 / 
Abbreviations and acronyms:

RID: Réglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Civil Aviation Organization" (IATA)
ICAO: The retinational Civil Aviation Organization
ICAO: Thermational Maritime Code for Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transport Association
IATA: International Air Transp

USA