

Safety Data Sheet per OSHA HazCom 2012



Product name: 4-(2-Chloroethyl)morpholine hydrochloride

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3 Composition/information on ingredients Chemical characterization: Substances CAS# Description: 3647-69-6 4-(2-Chloroethyl)morpholine hydrochloride Identification number(s): EC number: 222-881-2	
 4 First-aid measures Description of first aid measures General information Immediately remove any clothing soiled by the product. In case of irregular breathing or respiratory arrest provide artificial respiration. After inhalation Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After swallowing Do not induce vomiting; immediately call for medical help. Information for doctor Most important symptoms and effects, both acute and delayed Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available. 	
5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Hydrogen chloride (HCl) Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.	
6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation. Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information.	
7 Handling and storage Handling Precautions for safe handling Handle under dry protective gas. Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from water/moisture. Do not store together with acids. Store away from oxidizing agents. Further information about storage conditions: Store under dry inert gas. This product is hydroscopic. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Protect from humidity and water. Specific end use(s) No further relevant information available.	
8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace. Additional information: No data Exposure controls	

Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed.

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Keep away from foodstuffs, beverages and feed. Remove all solled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of hands: Impervious gloves Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Penetration time of glove material (in minutes) Not determined Eve protection: **Every protection:** Tightly sealed goggles Full face protection **Body protection:** Protective work clothing. 9 Physical and chemical properties Information on basic physical and chemical properties General Information Appearance: Form: Color: Crystalline powder White Odor: Not determined Odor threshold: Not determined pH-value: Not applicable. Change in condition Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Flammability (solid, gaseous) Ignition temperature: Decomposition temperature: Auto igniting: 184-186 °C (363-367 °F) Not determined Not determined Not determined Not determined Not determined Auto igniting: Not determined Danger of explosion: Explosion limits: Lower: Upper: Vaper: Not determined. Not determined Not determined Not applicable. Not determined Not determined. Vapor pressure: Density: Relative density Vapor density Evaporation rate Solubility in / Miscibility with Not applicable. Not applicable. Soluble Water Partition coefficient (n-octanol/water): Not determined. Viscosity: dynamic: kinematic: Not applicable.

10 Stability and reactivity

Other information

Reactivity No information known. Chemical stability Stable under recommended storage conditions. Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions Reacts with strong oxidizing agents Conditions to avoid No further relevant information available. Incompatible materials: Acids Water/moisture Oxidizing agents Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides Hydrogen chloride (HCl) 11 Toxicological information Information on toxicological effects Acute toxicity:

Acute toxicity: Harmful in contact with skin. Toxic if swallowed. Danger through skin absorption. Swallowing will lead to a strong corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach. The Registry of Toxic Effects of Chemical Substances (RTECS) contains acute toxicity data for this substance. LD/LC50 values that are relevant for classification: No data Skin irritation or corrosion: Causes serious eye damage. Sensitization: May cause an allergic skin reaction. Germ cell mutagenicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains mutation data for this substance. Carcinogenicity: No classification data on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. Reproductive toxicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains reproductive data for this substance. Specific target organ system toxicity - repeated exposure: No effects known. Specific target organ system toxicity - single exposure: No effects known. Subacute to chronic toxicity: No effects known.

Subacute to chronic toxicity: No effects known. Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.

Not applicable. No further relevant information available.

USA (Contd. on page 4)

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 Signal word Danger

 Hazard statements

 H301 Toxic if swallowed.

 H312 Harmful in contact with skin.

 H314 Causes severe skin burns and eye damage.

 H317 May cause an allergic skin reaction.

 Precautionary statements

 P280
 Wear protective gloves/protective clothing/eye protection/face protection.

 P273
 Avoid release to the environment.

 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

 P309
 IF exposed or if you feel unwell:

 P310
 Immediately call a POISON CENTER/doctor/...

USA

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N	ational regulations	Contd. of page 4)
AI Al	I components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory. I components of this product are listed on the Canadian Non-Domestic Substances List (NDSL). ARA Section 313 (specific toxic chemical listings) Substance is not listed.	
C	alifornia Proposition 65 org 65 - Chemicals known to cause cancer Substance is not listed.	
PI	rop 65 - Developmental toxicity Substance is not listed. rop 65 - Developmental toxicity, female Substance is not listed.	
In	rop 65 - Developmental toxicity, male Substance is not listed. formation about limitation of use: For use only by technically qualified individuals. ther regulations, limitations and prohibitive regulations	
S T	ubstance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. he conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, pl	lacing on the
SI	arket and use must be observed. ubstance is not listed. nnex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed.	
ĉ	hemical safety assessment: A Chemical Safety Assessment has not been carried out.	
Ēi	ther information mloyers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitab formation to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the pr nformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.	vility of this roduct not in
D	epartment issuing SDS: Global Marketing Department	
AL AL IM DO	a te of preparation / last revision 11/23/2015 / - bbreviations and acronyms: R: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) DG: International Maritime Code for Dangerous Goods DT: US Department of Transportation	
14	TA: International Air Transport Association NECS: European Inventory of Existing Commercial Chemical Substances IS: Chemical Abstracts Service (division of the American Chemical Society) AIS: Hazardous Materials Identification System (USA) HMIS: Workplace Hazardous Materials Information System (Canada) 50: Lethal concentration, 50 percent	
LL	rmis: workplace Hazardous Materials Information System (Canada) 50: Lethal dose, 50 percent 98: very Percent very Bioaccumulative	

vPvB: very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industrial Hygienists (USA) OSHA: Occupational Safety and Health Administration (USA) NTP: National Toxicology Program (USA) IRAC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)