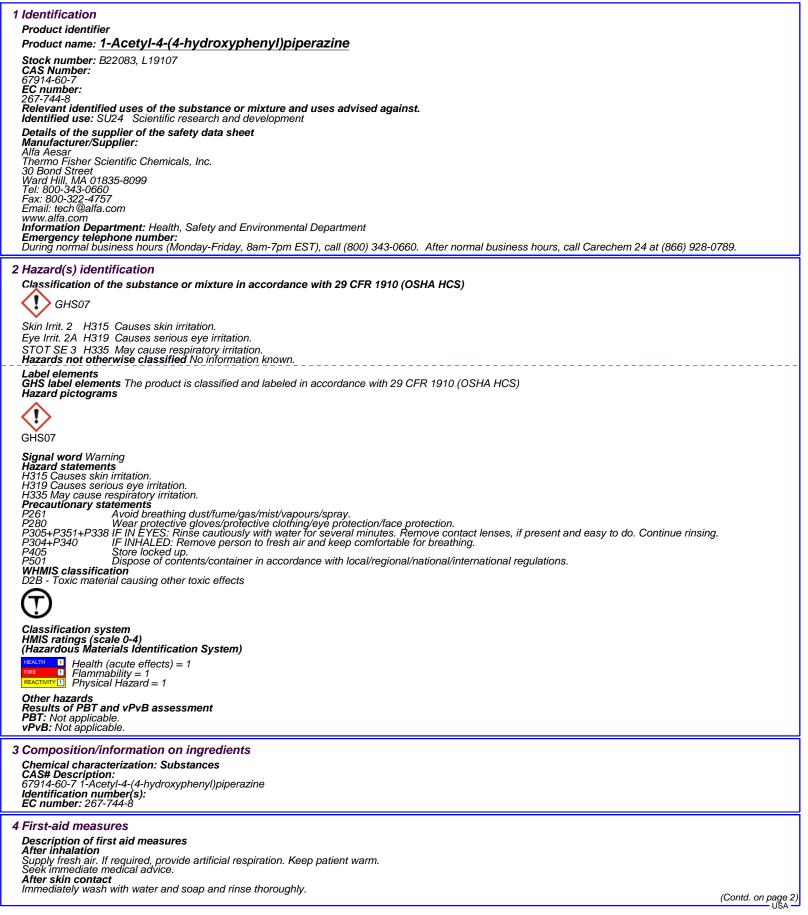


Safety Data Sheet per OSHA HazCom 2012



Ignition temperature: Decomposition temperature: Not determined Not determined

## Product name: 1-Acetyl-4-(4-hydroxyphenyl)piperazine (Contd. of page 1) Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor Most important symptoms and effects, both acute and delayed No further relevant information available. Indication of any immediate medical attention and special freatment needed No further relevant information available. 5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Carbon monoxide and carbon dioxide Nitrogen oxides (NOX) Advice for fireficience Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit. 6 Accidental release measures Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Ensure adequate ventilation. Prevention of secondary hazards: No special measures required. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information. 7 Handling and storage Handling Precautions for safe handling Recautions for safe nanoing Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: No information known. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Further information about storage conditions: Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Specific end use(s) No further relevant information available. 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data Automati information: No data Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Impervious gloves Check protective gloves prior to each use for their proper condition Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. Eye protection: Safety glasses Body protection: Protective work clothing. 9 Physical and chemical properties Information on basic physical and chemical properties General Information Appearance: Form: Solid Odor: Not determined Odor threshold: Not determined pH-value: Not applicable. Change in condition 140-142 °C (284-288 °F) Not determined Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Not determined Not applicable Flash point: Flammability (solid, gaseous) Not determined

## Product name: 1-Acetyl-4-(4-hydroxyphenyl)piperazine

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		/iewed on 11/22/2005
Product name: 1-Acetyl-4-(4-hydrox	cyphenyl)piperazine	
		(Contd. of page 2)
Auto igniting:	Not determined.	
Danger of explosion: Explosion limits:	Product does not present an explosion hazard.	
Lower:	Not determined	
Upper: Vapor pressure:	Not determined Not applicable.	
Density:	Not determined	
Relative density Vapor density	Not determined. Not applicable.	
Evaporation rate	Not applicable.	
Solubility in / Miscibility with Water:	Not determined	
Partition coefficient (n-octanol/water)	): Not determined.	
Viscosity: dynamic:	Not applicable.	
kinematic: Other information	Not applicable. No further relevant information available.	
10 Stability and reactivity		
Reactivity No information known.		
Thermal decomposition / conditions	nmended storage conditions. <b>to be avoided:</b> Decomposition will not occur if used and stored according to specifications.	
Possibility of hazardous reactions No	o dangerous reactions known	
Conditions to avoid No further relevant Incompatible materials: Oxidizing ager	ents	
Hazardous decomposition products: Carbon monoxide and carbon dioxide		
Nitrogen oxides		
11 Toxicological information		
Information on toxicological effects		
Acute toxicity: No effects known.		
LD/LC50 values that are relevant for c Skin irritation or corrosion: Causes sk		
Eye irritation or corrosion: Causes set	erious eye irritation.	1
Sensitization: No sensitizing effects kno Germ cell mutagenicity: No effects kno	nown.	
<b>Carcinogenicity:</b> No classification data	a on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH.	
Reproductive toxicity: No effects know Specific target organ system toxicity	repeated exposure: No effects known.	
Specific target organ system toxicity	- single exposure: May cause respiratory irritation.	
Aspiration hazard: No effects known. Subacute to chronic toxicity: No effect	cts known.	
Additional toxicological information:	To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.	
12 Ecological information		
Toxicity		
Aquatic toxicity: No further relevant int	formation available.	
Aquatic toxicity: No further relevant info Persistence and degradability No furth Bioaccumulative potential No further r	relevant information available.	
Mobility in soil No further relevant infor Additional ecological information:	rmation available.	
General notes:	en e	
Do not allow material to be released to u	the environment without proper governmental permits. quantities to reach ground water, water course or sewage system.	
Avoid transfer into the environment.	quantities to reach ground water, water course or sewage system.	
Results of PBT and vPvB assessment PBT: Not applicable.	.t	
vPvB: Not applicable. Other adverse effects No further releva		
13 Disposal considerations		
Waste treatment methods		
Uncleaned packagings:	or national regulations to ensure proper disposal.	
Recommendation: Disposal must be m	nade according to official regulations.	
14 Transport information		
Not a hazardous material for transportati	tion.	
UN-Number DOT, IMDG, IATA	None	
· · · ·	INUIIG	
UN proper shipping name DOT, IMDG, IATA	None	
Transport hazard class(es)		
DOT, ADR, IMDG, IATA Class	None	
	110115	
Packing group DOT, IMDG, IATA	None	
Environmental hazards:	Not applicable.	
Special precautions for user	Not applicable.	
	x II of MARPOL73/78 and the IBC Code Not applicable.	
Transport/Additional information:	Not dangerous according to the above specifications.	
		(Contd. on page 4)

(Contd. on page 4) USA

oduct name: 1-Acetyl-4-(4-hydroxyp	
	(Contd. of pag
DOT Marine Pollutant (DOT):	No
Regulatory information	
Safety, health and environmental regula	ations/legislation specific for the substance or mixture ified and labeled in accordance with 29 CFR 1910 (OSHA HCS)
GHS07	
Signal word Warning   Hazard statements   H315 Causes skin irritation.   H319 Causes serious eye irritation.   H335 May cause respiratory irritation.   Precautionary statements   P261 Avoid breathing dust/ful   P280 Wear protective gloves.   P305+P351+P338 IF IN EYES: Rinse caut   P304+P340 IF INHALED: Remove p   P405 Store locked up.	ime/gas/mist/vapours/spray. s/protective clothing/eye protection/face protection. triously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. person to fresh air and keep comfortable for breathing.
P501 Dispose of contents/con National regulations This product is not listed in the U.S. Enviro to research and development only. This pro roduct must not be used for commercial p SARA Section 313 (specific toxic chemi California Proposition 65 Prop 65 - Chemicals known to cause cal Prop 65 - Developmental toxicity Substa	ontainer in accordance with local/regional/national/international regulations. onmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restric roduct must be used by or directly under the supervision of a technically qualified individual as defined by TSCA. This purposes or in formulations for commercial purposes. <b>ical listings)</b> Substance is not listed. <b>ancer</b> Substance is not listed.
Other regulations, limitations and prohi Substance of Very High Concern (SVHC The conditions of restrictions according market and use must be observed. Substance is not listed. Annex XIV of the REACH Regulations (r	le Substance is not listed. Substance is not listed. C) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. Substance is not listed.
<b>Other information</b> Employers should use this information only information to ensure proper use and prote conformance with this Material Safety Date	ly as a supplement to other information gathered by them, and should make independent judgement of suitability of this ect the health and safety of employees. This information is furnished without warranty, and any use of the product not i a Sheet, or in combination with any other product or process, is the responsibility of the user.
Department issuing SDS: Global Marketii Date of preparation / last revision 11/24/ Abbreviations and acronyms: IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Ch CAS: Chemical Abstracts Service (division of the Americ HMIS: Hazardous Materials Identification System (USA) WHMIS: Workplace Hazardous Materials Information Syst USD: 1050: I ethal concentration, 500 everent	ting Department 1/2015 / - ds hemical Substances can Chemical Society) ystem (Canada)
LDS0: Leithal dose, 50 percent VPVB: very Persistent and very Bioaccumulative ACGIH: American Conference of Governmental Industria OSHA: Occupational Safety and Health Administration (I NTP: National Toxicology Program (USA) IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)	ial Hydropists (USA)