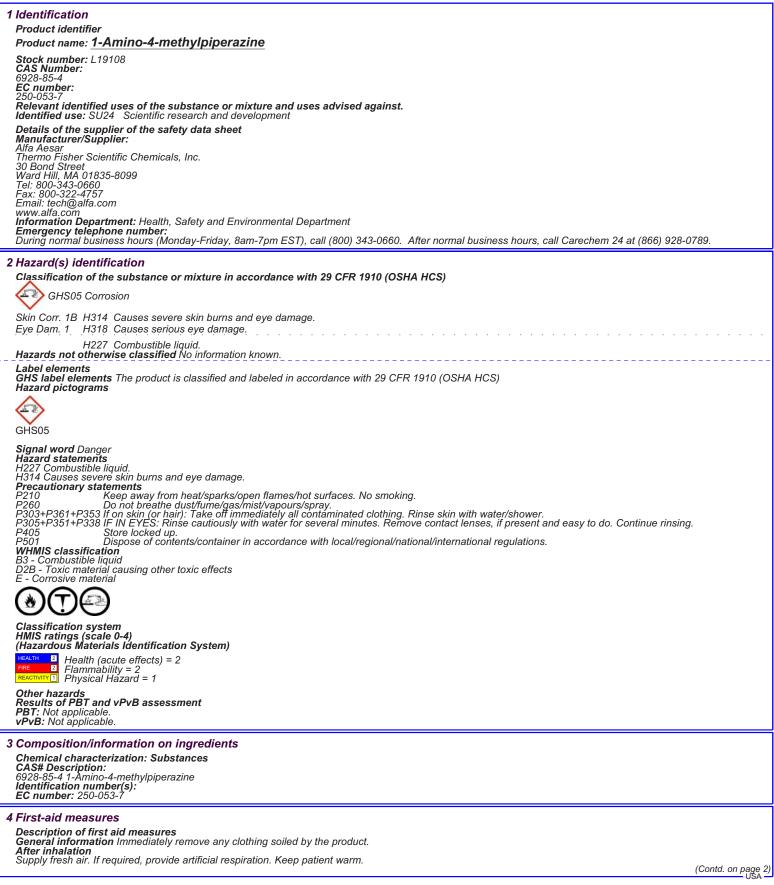


Safety Data Sheet per OSHA HazCom 2012



Product name: 1-Amino-4-methylpiperazine (Contd. of page 1) Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek medical treatment. Information for doctor **Most important symptoms and effects, both acute and delayed** Causes severe skin burns. Causes serious eye damage. Indication of any immediate medical attention and special treatment needed No further relevant information available. 5 Fire-fighting measures Extinguishing media Suitable extinguishing agents Carbon dioxide, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Special hazards arising from the substance or mixture If this product is involved in a fire, the following can be released: Or how monovide and earthen dioxiden discussion. Carbon monoxide and carbon dioxide Nitrogen oxides (NOx) Advice for firefighters **Protective equipment:** Wear self-contained respirator. Wear fully protective impervious suit. 6 Accidental release measures **Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Environmental precautions: Do not allow material to be released to the environment without proper governmental permits. Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Use neutralizing agent. Dispose of contaminated material as waste according to section 13. Ensure adequate ventilation. Prevention of secondary hazards: Keep away from ignition sources. Reference to other sections See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for disposal information. 7 Handling and storage Handling Precautions for safe handling Handle under dry protective gas. Keep container tightly sealed. Keep container ugnuy seared. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: Keep ignition sources away. Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from oxidizing agents. Store away from air. Store in the dark. Further information about storage conditions: Further information about storage conditions. Store under dry inert gas. This product is air sensitive. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Protect from exposure to light. Specific end use(s) No further relevant information available. 8 Exposure controls/personal protection Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Control parameters Components with limit values that require monitoring at the workplace: Not required. Additional information: No data Additional information: No data Exposure controls Personal protective equipment General protective and hygienic measures The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin. Maintain an ergonomically appropriate working environment. Breathing equipment: Use suitable respirator when high concentrations are present. Protection of hands: Impervious gloves Impervious aloves Impervious gioves Check protective gloves prior to each use for their proper condition. The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer. **Penetration time of glove material (in minutes)** Not determined **Eye protection:** Tightly sealed goggles Full face protection

(Contd. on page 3)

Product name: 1-Amino-4-methylpiperazine

Body protection: Protective work clothing.

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(Contd. of page 2)	

Body protection: Protective work clothi	ng.	(Conta: or page 2)
9 Physical and chemical properties		
Information on basic physical and ch		
General Information Appearance:		
Form:	Liquid	
Color: Odor:	Colorless Not determined	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition	Net determine d	
Melting point/Melting range: Boiling point/Boiling range:	Not determined 172-175 °C (342-347 °F)	
Sublimation temperature / start:	Not determined	
Flash point: Flammability (solid, gaseous)	70 °C (158 °F) Not determined.	
Ignition temperature:	Not determined	
Decomposition temperature: Auto igniting:	Not determined Not determined.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower: Upper:	Not determined Not determined	
Vapor pressure:	Not determined	
Density at 20 °C (68 °F): Relative density	0.96 g/cm³ (8.011 lbs/gal) Not determined.	
Vapor density	Not determined.	
Evaporation rate Solubility in / Miscibility with	Not determined.	
Water: Partition coefficient (n-octanol/water).	Fully miscible	
Viscosity:		
dynamic: kinematic:	Not determined. Not determined.	
Other information	No further relevant information available.	
Possibility of hazardous reactions No Conditions to avoid No further relevant Air Oxidizing agents Light Hazardous decomposition products: Carbon monoxide and carbon dioxide Nitrogen oxides	dangerous reactions known t information available.	
11 Toxicological information		
Skin irritation or corrosion: Causes se Eye irritation or corrosion: Causes se Sensitization: No sensitizing effects kno Germ cell mutagenicity: No effects kno Carcinogenicity: No classification data Reproductive toxicity: No effects know Specific target organ system toxicity Specific target organ system toxicity Aspiration hazard: No effects known. Subacute to chronic toxicity: No effects	rious eye damage. own. on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH. rn. - repeated exposure: No effects known. - single exposure: No effects known.	
12 Ecological information		
Toxicity Aquatic toxicity: No further relevant info Persistence and degradability No furth Bioaccumulative potential No further r Mobility in soil No further relevant infor Additional ecological information: General notes: Do not allow material to be released to ti	ter relevant information available. elevant information available. mation available. he environment without proper governmental permits. quantities to reach ground water, water course or sewage system. t	
13 Disposal considerations		
Waste treatment methods		
	or national regulations to ensure proper disposal.	(Contd on page 4)
		(Contd. on page 4)

Product name: 1-Amino-4-methylpiperazine

(Contd. of page 3) Uncleaned packagings: Recommendation: Disposal must be made according to official regulations. Recommended cleansing agent: Water, if necessary with cleansing agents. 14 Transport information UN-Number DOT, IMDG, IATA UN2735 UN proper shipping name DOT Amines, liquid, corrosive, n.o.s. (1-Amino-4-methylpiperazine) AMINES, LIQUID, CORROSIVE, N.O.S. (1-Amino-4-methylpiperazine) ĨMDG, IATA Transport hazard class(es) DOT Class 8 Corrosive substances. 8 8 (C7) Corrosive substances Label Class Label IMDG, IATA Class 8 Corrosive substances Label Packing group DOT, IMDG, IATA 111 Environmental hazards: Not applicable. Special precautions for user EMS Number: Warning: Corrosive substances F-A,S-B Segregation groups Alkalis Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. Transport/Additional information: DOT Marine Pollutant (DOT): No UN "Model Regulation": UN2735, Amines, liquid, corrosive, n.o.s. (1-Amino-4-methylpiperazine), 8, III 15 Regulatory information Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms GHS05 Signal word Danger Hazard statements H227 Combustible liquid. H314 Causes severe skin burns and eye damage.

 recautionary statements

 P210
 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

 P260
 Do not breathe dust/fume/gas/mist/vapours/spray.

 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

 P405
 Store locked up.

Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations. P501 Dispose of contents/container in accordance with local/regional/national/international regulations. National regulations This product is not listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory. Use of this product is restricted to research and development only. This product must be used by or directly under the supervision of a technically qualified individual as defined by TSCA. This product must not be used for commercial purposes or in formulations for commercial purposes. SARA Section 313 (specific toxic chemical listings) Substance is not listed. California Proposition 65 Prop 65 - Chemicals known to cause cancer Substance is not listed. Prop 65 - Developmental toxicity, Substance is not listed. Prop 65 - Developmental toxicity, male Substance is not listed. Information about limitations and prohibitive regulations Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006. Substance is not listed. The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed. market and use must be observed. Substance is not listed Annex XIV of the REACH Regulations (requiring Authorisation for use) Substance is not listed. Chemical safety assessment: A Chemical Safety Assessment has not been carried out. 16 Other information Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. Department issuing SDS: Global Marketing Department Date of preparation / last revision 11/23/2015 / -(Contd. on page 5) USA

(Contd. of page 4)

USA

Product name: 1-Amino-4-methylpiperazine

- Abbreviations and acronyms:

 RID: Réglement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

 IATA-DGR: Dangerous
 Goods Regulations by the "International Air Transport Association" (IATA)

 ICAO: International Civil Aviation Organization
 (CAO)

 ICAO: International Civil Aviation Organization
 (IATA)

 ICAO: International Givil Aviation Organization
 (ICAO)

 ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transport Association

 EINECS: European Inventory of Existing Commercial Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)

 HMIS: Hazardous Materials Information System (Canada)
 LC50: Lethal concentration, 50 percent

 LD50: Lethal dose, 50 percent
 VPW Si very Persistent and very Bioaccumulative

 VPWE: very Persistent and very Bioaccumulative
 MCBA

 VBF: Nearconal Zafety and Health Administration (USA)
 NTP: National Zafety and Health Administration (USA)

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 NTP: National Zafety and Health Administration (USA)

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