SAFETY DATA SHEET

Version 5.8 Revision Date 05/23/2016 Print Date 11/16/2018

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : HMDI

Product Number : 33490

Brand : Sigma-Aldrich Index-No. : 615-009-00-0

CAS-No. : 5124-30-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich

3050 Spruce Street SAINT LOUIS MO 63103

USA

Telephone : +1 800-325-5832 Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Inhalation (Category 3), H331

Skin irritation (Category 2), H315 Eye irritation (Category 2A), H319

Respiratory sensitisation (Category 1), H334

Skin sensitisation (Category 1), H317

Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word Danger

Hazard statement(s)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

Precautionary statement(s)

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear eye protection/ face protection.

P280 Wear protective gloves.

P285 In case of inadequate ventilation wear respiratory protection.

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P304 + P340 + P311 IF INHALED: Remove person to fresh air and keep comfortable for

breathing. Call a POISON CENTER/doctor.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

P362 Take off contaminated clothing and wash before reuse.

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Lachrymator.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms : 4,4'-Methylene-bis(cyclohexyl isocyanate)

Bis(4-isocyanatocyclohexyl)methane

4,4'-Diisocyanato-methylenedicyclohexane

4,4'-HMDI

Formula : C15H22N2O2
Molecular weight : 262.35 g/mol
CAS-No. : 5124-30-1
EC-No. : 225-863-2
Index-No. : 615-009-00-0

Hazardous components

Component	Classification Concentrat			
Dicyclohexylmethane-4,4'-di-isocyanate				
	Acute Tox. 3; Skin Irrit. 2; Eye	<= 100 %		
	Irrit. 2A; Resp. Sens. 1; Skin			
	Sens. 1; STOT SE 3; H315,			
	H317, H319, H331, H334,			
	H335			

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

Sigma-Aldrich - 33490 Page 2 of 9

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Moisture sensitive.

Storage class (TRGS 510): Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Sigma-Aldrich - 33490 Page 3 of 9

Component	CAS-No.	Value	Control	Basis
			parameters	
Dicyclohexylmethan	5124-30-1	TWA	0.0050 ppm	USA. ACGIH Threshold Limit Values
e-4,4'-di-isocyanate				(TLV)
	Remarks	Lower Respiratory Tract irritation		
		Respiratory sensitization		
		С	0.01 ppm	USA. OSHA - TABLE Z-1 Limits for
			0.11 mg/m3	Air Contaminants - 1910.1000
		Skin notation		
		С	0.01 ppm	USA. NIOSH Recommended
			0.11 mg/m3	Exposure Limits

8.2 Exposure controls

Appropriate engineering controls

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm Break through time: 480 min

Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm Break through time: 480 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance Form: liquid Colour: clear

Sigma-Aldrich - 33490 Page 4 of 9

b) Odour odourless

Odour Threshold No data available No data available d)

Melting point/freezing

Melting point/freezing point: 26 °C (79 °F)

Initial boiling point and

boiling range

113 °C (235 °F) at 1,013 hPa (760 mmHg)

200 °C (392 °F) - closed cup - DIN 51758 g) Flash point

h) Evaporation rate No data available Flammability (solid, gas) No data available i) Upper/lower

flammability or explosive limits No data available

k) Vapour pressure 0.0013 hPa (0.0010 mmHg) at 25 °C (77 °F)

Vapour density No data available m) Relative density 1.066 g/cm3 n) Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

Auto-ignition 225 °C (437 °F) at 1,013 hPa (760 mmHg)

temperature

Decomposition temperature

No data available

No data available Viscosity s) Explosive properties No data available No data available Oxidizing properties

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 **Chemical stability**

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

Conditions to avoid 10.4

Heat

10.5 Incompatible materials

Amines, Strong bases, Alcohols, Heavy metals

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx) Other decomposition products - No data available

In the event of fire: see section 5

Sigma-Aldrich - 33490 Page 5 of 9

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 18,200 mg/kg

LC50 Inhalation - Rat - male and female - 4 h - 456 mg/m3

(OECD Test Guideline 403)

LD50 Dermal - Rat - male and female - > 7,000 mg/kg

(OECD Test Guideline 402)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Irritating to skin. - 4 h (OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Irritating to eyes. (OECD Test Guideline 405)

Respiratory or skin sensitisation

Buehler Test - Guinea pig

Result: May cause sensitisation by skin contact.

- Mouse

Result: May cause sensitisation by inhalation.

Germ cell mutagenicity

Hamster Lungs

Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as

probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a

known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

Repeated dose Rat - male and female - Inhalation - NOAEL : 0.003 mg/l

toxicity

RTECS: NQ9250000

Sigma-Aldrich - 33490 Page 6 of 9

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish static test LC50 - Danio rerio (zebra fish) - 1.2 mg/l - 96 h

(OECD Test Guideline 203)

Toxicity to daphnia and

other aquatic invertebrates

static test EC0 - Daphnia magna (Water flea) - >= 8.3 mg/l - 48 h

Toxicity to algae static test EC50 - Desmodesmus subspicatus (Scenedesmus subspicatus) - >

5 mg/l - 72 h

Toxicity to bacteria EC50 - Sludge Treatment - 191 mg/l - 3 h

(OECD Test Guideline 209)

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d

Result: 0 % - Not readily biodegradable.

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 2206 Class: 6.1 Packing group: III

Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 2206 Class: 6.1 Packing group: III EMS-No: F-A, S-A Proper shipping name: ISOCYANATES, TOXIC, N.O.S. (Dicyclohexylmethane-4,4'-di-isocyanate)

IATA

UN number: 2206 Class: 6.1 Packing group: III

Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

Sigma-Aldrich - 33490 Page 7 of 9

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313: CAS-No. Revision Date

Dicyclohexylmethane-4,4'-di-isocyanate 5124-30-1 1993-04-24

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

Dicyclohexylmethane-4,4'-di-isocyanate

CAS-No. Revision Date
5124-30-1
1993-04-24

Pennsylvania Right To Know Components

Dicyclohexylmethane-4,4'-di-isocyanate

CAS-No. Revision Date
5124-30-1
1993-04-24

New Jersey Right To Know Components

Dicyclohexylmethane-4,4'-di-isocyanate

CAS-No. Revision Date
5124-30-1
1993-04-24

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox. Acute toxicity
Eye Irrit. Eye irritation

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

Resp. Sens. Respiratory sensitisation

Skin Irrit. Skin irritation
Skin Sens. Skin sensitisation

HMIS Rating

Health hazard: 2
Chronic Health Hazard: *
Flammability: 1
Physical Hazard 0

NFPA Rating

Health hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

Further information

Copyright 2016 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling

Sigma-Aldrich - 33490 Page 8 of 9

or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information Sigma-Aldrich Corporation Product Safety – Americas Region 1-800-521-8956

Version: 5.8 Revision Date: 05/23/2016 Print Date: 11/16/2018

Sigma-Aldrich - 33490 Page 9 of 9