SIGMA-ALDRICH

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SAFETY DATA SHEET

Version 5.4 Revision Date 05/24/2016 Print Date 10/19/2018

| 1.1 | Product identifiers Product name | : | 1-Hexene |
|-----|-------------------------------------|------|---|
| | Product Number Brand | : | 52930 Sigma-Aldrich |
| | CAS-No. | : | 592-41-6 |
| 1.2 | Relevant identified uses o | f th | e substance or mixture and uses advised against |
| | Identified uses | : | Laboratory chemicals, Synthesis of substances |
| | | | |

1.3 Details of the supplier of the safety data sheet

1. PRODUCT AND COMPANY IDENTIFICATION

| Company | : | Sigma-Aldrich 3050 Spruce Street SAINT LOUIS MO 63103 USA |
|------------------|---|--|
| Telephone Fax | : | +1 800-325-5832 +1 800-325-5052 |

1.4 **Emergency telephone number**

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS) Flammable liquids (Category 2), H225 Aspiration hazard (Category 1), H304

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



| Signal word | Danger |
|-------------------------------------|--|
| Hazard statement(s) H225 H304 | Highly flammable liquid and vapour. May be fatal if swallowed and enters airways. |
| Precautionary statement(s) | |
| P210 | Keep away from heat/sparks/open flames/hot surfaces. No smoking. |
| P233 | Keep container tightly closed. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ ventilating/ lighting/ equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P280 | Wear protective gloves/ protective clothing/ eye protection/ face protection. |
| P301 + P310 | IF SWALLOWED: Immediately call a POISON CENTER/doctor. |

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| P303 + P361 + P353 | IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. |
|--------------------|--|
| P331 | Do NOT induce vomiting. |
| P370 + P378 | In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction. |
| P403 + P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |
| P501 | Dispose of contents/ container to an approved waste disposal plant. |

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

| Formula | : | C ₆ H ₁₂ |
|------------------|---|--------------------------------|
| Molecular weight | : | 84.16 g/mol |
| CAS-No. | : | 592-41-6 |
| EC-No. | : | 209-753-1 |
| | | |

Hazardous components

| Component | Classification | Concentration |
|-------------------------------------|---|---------------|
| Hex-1-ene | | |
| | Flam. Liq. 2; Asp. Tox. 1; | <= 100 % |
| | H225, H304 | |
| For the full text of the H-Statemen | te mentioned in this Section see Section 16 | |

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

5.2 Special hazards arising from the substance or mixture No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.

6.2 Environmental precautions Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Use explosion-proof equipment.Keep away from sources of ignition - No smoking.Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

| Component | CAS-No. | Value | Control | Basis |
|-----------|----------|-----------------------------------|-------------------|-----------------------------------|
| | | | parameters | |
| Hex-1-ene | 592-41-6 | TWA | 50.000000 ppm | USA. ACGIH Threshold Limit Values |
| | | | | (TLV) |
| | Remarks | Central Nerv | ous System impair | rment |
| | | TWA | 50 ppm | USA. ACGIH Threshold Limit Values |
| | | | | (TLV) |
| | | Central Nervous System impairment | | |
| | | PEL | 50 ppm | California permissible exposure |
| | | | 180 mg/m3 | limits for chemical contaminants |
| | | | - | (Title 8, Article 107) |

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact Material: Nitrile rubber Minimum layer thickness: 0.4 mm Break through time: 480 min Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact Material: Nitrile rubber Minimum layer thickness: 0.11 mm Break through time: 30 min Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

| a) | Appearance | Form: liquid Colour: colourless |
|----|--|--|
| b) | Odour | No data available |
| c) | Odour Threshold | No data available |
| d) | рН | No data available |
| e) | Melting point/freezing point | -140.0 °C (-220.0 °F) |
| f) | Initial boiling point and boiling range | 60 - 66 °C (140 - 151 °F) - lit. |
| g) | Flash point | -25.0 °C (-13.0 °F) - closed cup |
| h) | Evaporation rate | No data available |
| i) | Flammability (solid, gas) | No data available |
| j) | Upper/lower flammability or explosive limits | Lower explosion limit: 1.2 %(V) |
| k) | Vapour pressure | 413.3 hPa (310.0 mmHg) at 37.7 °C (99.9 °F) 206.6 hPa (155.0 mmHg) at 21.1 °C (70.0 °F) |

| I) | Vapour density | No data available |
|----|--|-----------------------------|
| m) | Relative density | 0.678 g/mL at 25 °C (77 °F) |
| n) | Water solubility | No data available |
| o) | Partition coefficient: n- octanol/water | No data available |
| p) | Auto-ignition temperature | 253.0 °C (487.4 °F) |
| q) | Decomposition temperature | No data available |
| r) | Viscosity | No data available |
| s) | Explosive properties | No data available |
| t) | Oxidizing properties | No data available |
| | er safety information data available | |

10. STABILITY AND REACTIVITY

10.1 Reactivity

9.2

No data available

10.2 Chemical stability Stable under recommended storage conditions.

- **10.3 Possibility of hazardous reactions** Vapours may form explosive mixture with air.
- **10.4 Conditions to avoid** Heat, flames and sparks. Extremes of temperature and direct sunlight.
- **10.5 Incompatible materials** acids, Oxidizing agents
- Hazardous decomposition products
 Hazardous decomposition products formed under fire conditions. Carbon oxides
 Other decomposition products No data available
 In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

No data available

LC50 Inhalation - Rat - 4.0 h - 32000. ppm Remarks: Behavioral:General anesthetic. Behavioral:Somnolence (general depressed activity). Lungs, Thorax, or Respiration:Other changes.

Dermal: No data available

No data available

Skin corrosion/irritation No data available

Serious eye damage/eye irritation No data available

Respiratory or skin sensitisation No data available

Germ cell mutagenicity Carcinogenicity

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

May be fatal if swallowed and enters airways. The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Additional Information

RTECS: MP6670000

burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, May cause cyanosis.

Central nervous system -

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No data available

- **12.2 Persistence and degradability** No data available
- **12.3 Bioaccumulative potential** No data available
- 12.4 Mobility in soil No data available

12.5 Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 2370 Class: 3 Proper shipping name: 1-Hexene Poison Inhalation Hazard: No

IMDG

UN number: 2370 Class: 3 Proper shipping name: 1-HEXENE Packing group: II

EMS-No: F-E, S-D

ΙΑΤΑ

UN number: 2370 Class: 3 Proper shipping name: 1-Hexene Packing group: II

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard

| Massachusetts Right To Know Components | | |
|--|----------|---------------|
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| | | |
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| Demonstration District Tel Known Openments | | |
| Pennsylvania Right To Know Components | 040 1 | D · · D (|
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| | | |
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| Now Jerson Dight To Know Components | | |
| New Jersey Right To Know Components | CAS-No. | Revision Date |
| | | |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| | | |
| | CAS-No. | Revision Date |
| Hex-1-ene | 592-41-6 | 2007-03-01 |
| | 002 11 0 | 2001 00 01 |

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

| Asp. Tox. | Aspiration hazard |
|--|---|
| Flam. Liq. | Flammable liquids |
| H225 | Highly flammable liquid and vapour. |
| H304 | May be fatal if swallowed and enters airways. |
| HMIS Rating Health hazard: Chronic Health Ha: | 0 zard: |

3

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Flammability:

| Physical Hazard | 0 |
|--------------------|---|
| NFPA Rating | |
| Health hazard: | 0 |
| Fire Hazard: | 3 |
| Reactivity Hazard: | 0 |

Further information

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Preparation Information

Sigma-Aldrich Corporation Product Safety – Americas Region 1-800-521-8956

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